97-87-0; isobutyl isobutyrate, 97-85-8; hexyl isobutyrate, 2349-07-7; ethyl caprylate, 106-32-1; dimethyl adipate, 627-93-0; diethyl adipate, 141-28-6; methyl salicylate, 119-36-8; ethyl salicylate, 118-61-6; dimethyl maleate, 624-48-6; methyl benzoate, 93-58-3.

## **Literature Cited**

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# Quaternary Liquid–Liquid Equilibrium. Acetonitrile–Cyclohexane–Acetone–Benzene

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Solubility and tie-line data are reported for the ternary system acetonitrile-acetone-cyclohexane at 298.15 K and for the quaternary system

acetonitrile-cyclohexane-acetone-benzene at 298.15 and 318.15 K. The extended UNIQUAC equation is used to correlate the ternary liquid-liquid equilibrium data and to predict the quaternary liquid-liquid equilibrium data with good accuracy.

#### Introduction

As part of a program to study quaternary liquid–liquid equilibrium for nonelectrolyte mixtures, this paper reports the results of measurements on liquid–liquid equilibrium for the acetonitrile-acetone-cyclohexane-acetone-benzene system at 298.15 K and for the acetonitrile-cyclohexane-acetone-benzene system at 298.15 and 318.15 K. The experimental data are analyzed by the extended UNIQUAC equation (1). Ternary liquid–liquid equilibrium results had been published for the acetonitrile-acetonecyclohexane system at 318.15 K (2) and for the acetonitrilebenzene-cyclohexane system at 298.15 and 318.15 K (3). Vapor-liquid equilibrium data for the five component binaries are available: acetonitrile-acetone at 318.15 K (4); acetonitrile-benzene at 298.15 and 318.15 K (5); acetone-benzene at 298.15 and 318.15 K (4); benzene-cyclohexane at 313.14 K (6).

#### **Experimental Section**

**Materials.** All special grade chemicals used for experimental work were purchased from Wako Pure Chemical Industries Ltd. Acetone was fractionally distilled in a 1-m glass column with McMahon packing after drying over anhydrous calcium sulfate. Cyclohexane was fractionated similarly. Benzene was recrystallized 3 times. Acetonitrile was used directly. Densities of substances, measured with an Anton Paar (DMA-40) densimeter at 298.15 K, agree well with literature values (7).

**Methods.** Solubility data for the ternary and quaternary systems were obtained by using the cloud-point method. Tieline data were determined by intense stirring of a two-phase mixture in an equilibrium cell and allowing the mixture to settle for 3 h at a specified temperature  $\pm 0.01$  K. After equilibrium was reached, sample solutions were taken from two phases



Figure 1. Schematic representation of liquid-liquid equilibrium to the quaternary system acetonitrile-cyclohexane-acetone-benzene: sectional planes.



Figure 2. Liquid-liquid equilibrium for acetonitrile-acetone-cyclohexane at 298.15 K. Experimental tie-line (O-O); calculated (---), parameters were taken from Table VII; (---) parameters were taken from Table VIII.

Table I. Solubility Data for Acetonitrile (1)-Acetone(2)-Cyclohexane (3) at 298.15 K

<i>x</i> <sub>1</sub>	<i>x</i> <sub>2</sub>	<i>x</i> <sub>1</sub>	$x_2$	$x_1$	$\boldsymbol{x}_2$	<b>x</b> <sub>1</sub>	<b>x</b> 2
0.9399	0.0000	0.6490	0.2136	0.3552	0.3236	0.1208	0.1585
0.8750	0.0447	0.5797	0.2570	0.2986	0.3050	0.0914	0.1117
0.8233	0.0855	0.5294	0.2832	0.2573	0.2795	0.0714	0.0755
0.7630	0.1331	0.4789	0.3050	0.2174	0.2538	0.0501	0.0234
0.7185	0.1657	0.4085	0.3225	0.1460	0.1934	0.0440	0.0000

Table II. Solubilit (2)-Acetone (3)-Be

 $x_1$ 

0.9399 0.9168 0.8620 0.8205 0.7953 0.7499 0.6827 0.6541 0.5556 0.4713 0.3861 0.3203 0.2794 0.2280 0.1658 0.1414 0.1165 0.1007 0.0887 0.0810 0.0644 0.0440

0.9399 0.9170 0.8819 0.8388 0.7822 0.7361 0.7131 0.6542 0.5605 0.4870 0.4208 0.3611 0.2734 0.2279 0.1859 0.1614 0.1234 0.1034 0.0861

0.0685

0.0505

0.0440

lubi (3)–]	lity Data for . Benzene (4) at	Acetonitrile ( t 298.15 K	(1)-Cyclohexane	Table (2)-Ac
	<i>x</i> <sub>2</sub>	x <sub>3</sub>	x4	
M1	(0.2581 Aceton	e-0.7419 Benz	ene)	
9	0.0601	0.0000	0.0000	
ŝ	0.0706	0.0033	0.0093	
5	0.0858	0.0135	0.0387	
5	0.0981	0.0210	0.0604	
ŝ	0.1060	0.0255	0.0732	
a l	0.1229	0.0328	0.0944	
7	0.1508	0.0430	0.1235	
1	0.1656	0.0465	0.1338	
3	0.2276	0.0559	0.1609	
3	0.2968	0.0599	0.1720	
1	0.3752	0.0616	0.1771	
3	0.4433	0.0610	0.1754	
4	0.5063	0.0553	0.1590	
5	0.5955	0.0456	0.1309	
8	0.6833	0.0389	0.1120	
4	0.7211	0.0355	0.1020	
5	0.7682	0.0297	0.0856	
7	0.8051	0.0243	0.0699	
7	0.8423	0.0178	0.0512	
)	0.8745	0.0115	0.0330	
4	0.9227	0.0033	0.0096	
5	0.9560	0.0000	0.0000	
M2	(0.5030 Aceton	e-0.4970 Benz	ene)	
Э	0.0601	0.0000	0.0000	
)	0.0718	0.0056	0.0056	
Э	0.0788	0.0198	0.0195	
3	0.0897	0.0360	0.0355	
2	0.1062	0.0561	0.0555	
1	0.1219	0.0714	0.0706	
1	0.1307	0.0786	0.0776	
2	0.1503	0.0983	0.0972	
5	0.2100	0.1154	0.1141	
)	0.2741	0.1202	0.1187	
3	0.3378	0.1214	0.1200	
1	0.4004	0.1200	0.1185	
4	0.4920	0.1180	0.1166	
)	0.5601	0.1066	0.1054	
)	0.6403	0.0875	0.0864	
4	0.6955	0.0720	0.0711	
1	0.7792	0.0490	0.0484	
1	0.8257	0.0356	0.0353	

3.60	(0 = 100	A	0.0500	<b>D</b>

0.0231

0.0110

0.0027

0.0000

0.0228

0.0108

0.0026

0.0000

0.8680

0.9097

0.9442

0.9560

IV.	13 (0.7492 Acetone	-0.2508 Benz	zene)
0.9399	0.0601	0.0000	0.0000
0.9161	0.0691	0.0111	0.0037
0.8715	0.0823	0.0346	0.0116
0.8385	0.0932	0.0512	0.0171
0.8036	0.1004	0.0717	0.0241
0.7782	0.1073	0.0858	0.0287
0.7259	0.1220	0.1140	0.0381
0.6912	0.1337	0.1312	0.0439
0.6304	0.1574	0.1590	0.0532
0.5630	0.1901	0.1850	0.0619
0.4939	0.2332	0.2045	0.0684
0.3988	0.3171	0.2129	0.0712
0.3498	0.3717	0.2087	0.0698
0.2910	0.4500	0.1941	0.0649
0.2369	0.5492	0.1603	0.0536
0.2071	0.5969	0.1469	0.0491
0.1812	0.6442	0.1308	0.0438
0.1430	0.7205	0.1023	0.0342
0.1069	0.8065	0.0649	0.0217
0.0715	0.8892	0.0295	0.0098
0.0568	0.9266	0.0125	0.0041
0.0440	0.9560	0.0000	0.0000

....

III. Solubiliy Data for Acetonitrile (1)-Cyclohexane etone (3)-Benzene (4) at 318.15 K

...

...

<b>1</b>	12	13	14	
M1	(0.2543 Aceton	e-0.7457 Benz	ene)	
0.8883	0.1117	0.0000	0.0000	
0.8734	0.1188	0.0021	0.0057	
0.8408	0.1325	0.0069	0.0198	
0.7258	0 1843	0.0229	0.0670	
0.6968	0.1040	0.0264	0.0769	
0.0000	0.1000	0.0204	0.0012	
0.0,100	0.2010	0.0010	0.0012	
0.0004	0.3031	0.0301	0.1004	
0.4090	0.3003	0.0004	0.1121	
0.4193	0.4282	0.0300	0.1137	
0.3547	0.4950	0.0383	0.1120	
0.2953	0.5572	0.0376	0.1099	
0.2216	0.6482	0.0331	0.0971	
0.1707	0.7299	0.0253	0.0741	
0.1435	0.7856	0.0180	0.0529	
0.1281	0.8318	0.0102	0.0299	
0.1099	0.8793	0.0029	0.0079	
0.0935	0.9065	0.0000	0.0000	
M2	(0.5007 Acetone	-0.4993 Benz	ene)	
0.8883	0.1117	0.0000	0.0000	
0.8651	0 1194	0.0078	0.0077	
0.8413	0.1269	0.00160	0.0158	
0.0410	0.1203	0.0100	0.0100	
0.0020	0.1410	0.0202	0.0280	
0.7100	0.1000	0.0520	0.0522	
0.6814	0.1990	0.0599	0.0597	
0.6244	0.2334	0.0713	0.0709	
0.5786	0.2639	0.0790	0.0785	
0.4941	0.3362	0.0850	0.0847	
0.4213	0.4085	0.0853	0.0849	
0.3481	0.4931	0.0795	0.0793	
0.2643	0.5914	0.0722	0.0721	
0.1996	0.6841	0.0582	0.0581	
0.1565	0.7618	0.0409	0.0408	
0.1183	0.8471	0.0173	0.0173	
0.1069	0.8775	0.0078	0.0078	
0.0935	0.9065	0.0000	0.0000	
M3	(0.7522 Acetone	e-0.2478 Benz	ene)	
0.8883	0.1117	0.0000	0.0000	
0.8617	0.1194	0.0142	0.0047	
0.8313	0.1298	0.0293	0.0096	
0.7943	0.1439	0.0465	0.0153	
0.7032	0.1836	0.0852	0.0280	
0.6681	0.2014	0.0982	0.0323	
0.6063	0.2405	0.1153	0.0379	
0.5101	0.2100	0.1312	0.0010	
0.0101	0.3746	0.1334	0.0439	
0.4401	0.0740	0.1004	0.0495	
0.3941	0.4343	0.1291	0.0420	
0.3342	0.0047	0.1212	0.0399	
0.2780	0.5728	0.1123	0.0369	
0.2484	0.6168	0.1014	0.0334	
0.1957	0.7017	0.0772	0.0254	
0.1615	0.7669	0.0539	0.0177	
0.0999	0.8885	0.0088	0.0028	
0.0935	0.9065	0.0000	0.0000	
Table IV. Tie-L	ine Data for A	cetonitrile (	l)-Acetone	
(2)-Cyclohexane	e (3) at 298.15 H	ζ	-,	
ph	ase I	pha	se II	
<i>x</i> <sub>1</sub>	x2	<b>x</b> <sub>1</sub>	<i>x</i> <sub>2</sub>	
0.8912	0.0281	0.0516	0.0030	
0.8515	0.0616	0.0530	0.0116	
0 7921	0.1068	0.0572	0.0246	
0 7755	0 1905	0.0587	0.0245	
0 7408	0.1469	0.0617	0.0334	
0.7035	0.1727	0.0629	0.0408	
011000	~		U.U 100	

by means of Hamilton syringes and analyzed with a Shimadzu (GC-4C) gas chromatograph combined with an electronic integrator (Shimadzu chromatopac C-E1A). The accuracy of the mole fraction measurements was ±0.002. Liquid-liquid equi-

**Experimental Results and Data Analysis** 

0.1962

0.2316

0.6692

0.6190

Tables I-VI, respectively, give experimental solubility and

librium data were determined on three quaternary planes, M1, M2, and M3, as schematically illustrated in Figure 1.

0.0667

0.0741

0.0504

0.0642

Table V.	Tie-Line	Data for	Acetonitrile	(1)-Cyclohexane	(2)-Acetone	(3)-Benzene	(4) at 298.15 K
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expt		phase I, m	easd/calcd			phase II, measd/calcd		
no.	$x_1$	<i>x</i> <sub>2</sub>	<i>x</i> <sub>3</sub>	<i>x</i> <sub>4</sub>	<i>x</i> <sub>1</sub>	<i>x</i> <sub>2</sub>	<i>x</i> <sub>3</sub>	<i>x</i> <sub>4</sub>
			M1 (0.258	1 Acetone-0.74	19 Benzene)			
1	0.9029	0.0778	0.0080	0.0113	0.0545	0.9258	0.0014	0.0185
	0.9133	0.0679	0.0079	0.0109	0.0540	0.9257	0.0015	0.0188
2	0.8467	0.0942	0.0240	0.0351	0.0690	0.8720	0.0048	0.0542
	0.8564	0.0860	0.0238	0.0338	0.0766	0.8630	0.0054	0.0550
3	0.7824	0.1173	0.0397	0.0606	0.0903	0.8112	0.0113	0.0872
	0.7921	0.1090	0.0409	0.0580	0.1036	0.7965	0.0111	0.0888
4	0.7191	0.1399	0.0523	0.0887	0.1221	0.7396	0.0184	0.1199
	0.7224	0.1383	0.0539	0.0854	0.1366	0.7234	0.0179	0.1221
5	0.6336	0.1854	0.0622	0.1188	0.1739	0.6500	0.0281	0.1480
	0.6449	0.1763	0.0646	0.1142	0.1781	0.6435	0.0269	0.1514
			M2 (0.503	0 Acetone-0.49	70 Benzene)			
6	0.9029	0.0749	0.0156	0.0075	0.0526	0.9326	0.0028	0.0120
	0.9091	0.9091	0.0155	0.0072	0.0515	0.9332	0.0030	0.0123
7	0.8272	0.0995	0.0481	0.0252	0.0690	0.8822	0.0109	0.0379
	0.8381	0.0890	0.0487	0.0242	0.0699	0.8806	0.0109	0.0387
8	0.7645	0.1185	0.0754	0.0416	0.0815	0.8396	0.0195	0.0594
	0.7723	0.1112	0.0764	0.0401	0.0884	0.8315	0.0198	0.0604
9	0.6956	0.1435	0.1003	0.0606	0.1022	0.7838	0.0318	0.0822
	0.6985	0.1403	0.1021	0.0591	0.1109	0.7746	0.0314	0.0832
10	0.6303	0.1744	0.1176	0.0777	0.1331	0.7221	0.0455	0.0993
	0.6338	0.1699	0.1203	0.0759	0.1331	0.7226	0.0433	0.1009
			M3 (0.749	2 Acetone-0.25	08 Benzene)			
11	0.8892	0.0791	0.0301	0.0016	0.0503	0.9400	0.0038	0.0059
	0.8986	0.0699	0.0287	0.0028	0.0492	0.9407	0.0054	0.0047
12	0.8208	0.0981	0.0691	0.0120	0.0629	0.9046	0.0147	0.0182
	0.8303	0.0886	0.0695	0.0116	0.0612	0.9054	0.0149	0.0185
13	0.7497	0.1190	0.1105	0.0208	0.0726	0.8697	0.0280	0.0297
	0.7559	0.1117	0.1121	0.0203	0.0738	0.8688	0.0273	0.0301
14	0.6812	0.1399	0.1484	0.0304	0.0912	0.8244	0.0433	0.0411
	0.6822	0.1385	0.1494	0.0299	0.0874	0.8291	0.0418	0.0416
15	0.6094	0.1699	0.1801	0.0406	0.1072	0.7781	0.0625	0.0522
	0.6077	0.1702	0.1819	0.0402	0.1028	0.7853	0.0592	0.0527
				Mean Deviatio	'n			
	0.0069	0.0064	0.0011	0.0014	0.0046	0.0053	0.0008	0.0010
			Root-I	Mean-Square T	Peviation			
	0.0077	0.0072	0.0014	0.0018	0.0064	0.0074	0.0012	0.0013

tie-line data for the acetonitrile-acetone-cyclohexane system at 298.15 K and for the acetonitrile-cyclohexane-acetonebenzene system at 298.15 and 318.15 K.

The extended UNIQUAC equation used to correlate the experimental phase equilibrium data gives the activity coefficient of any component / in a multicomponent mixture by

$$\ln \gamma_{i} = \ln \frac{\Phi_{i}}{x_{i}} + 1 - \frac{\Phi_{i}}{x_{1}} - \frac{1}{2}Zq_{i}\left(\ln \frac{\Phi_{i}}{\theta_{i}} + 1 - \frac{\Phi_{i}}{\theta_{i}}\right) - q_{i} \cdot \ln \left(\sum_{j} \theta_{j} \tau_{ji}\right) + q_{i} \sum_{j} \left(\frac{q_{j}}{q_{j}}\right) \theta_{j} - q_{i} \sum_{j} \frac{(q_{i} \cdot / q_{j})\theta_{j} \tau_{ij}}{\sum_{k} \theta_{k} \tau_{kj}}$$
(1)

where Z is the coordination number set as 10, the segment fraction  $\Phi$ , the surface fraction  $\theta$ , and binary parameter  $\tau_y$  are expressed by

$$\Phi_i = x r_i / \sum x r_j \tag{2}$$

$$\theta_i = x_i q_i / \sum x_j q_j \tag{3}$$

$$\tau_{\prime\prime} = \exp(-a_{\prime\prime}/T) \tag{4}$$

The pure-component structural parameters, r and q, were taken from Prausnitz et al. ( $\beta$ ) and  $q^{\bullet} = q^{0.2}$  (1).

The energy parameters,  $a_{ij}$  and  $a_{ij}$ , were obtained from experimental phase equilibrium data for the component binaries constituting the quaternary system. Parameter estimation from vapor-liquid equilibrium data was performed by using a com-

puter program similar to that described by Prausnitz et al. (8) and the relation

$$\phi_{i} \mathbf{y} \mathbf{P} = \gamma_{i} \mathbf{x}_{i} \phi_{i}^{s} \mathbf{P}_{i}^{s} \exp\{\mathbf{v}_{i}^{\mathsf{L}} (\mathbf{P} - \mathbf{P}_{i}^{s}) / \mathbf{RT}\}$$
(5)

where *P*,  $P_i^{s}$ ,  $y_i$ , and *R* are the total pressure, pure-component vapor pressure, vapor-phase mole fraction, and gas constant. The pure-component vapor pressures were calculated from the Antoine equation whose constants are available in the literature (7, 9). The fugacity coefficients,  $\phi_i$  at *P* and  $\phi_i^{s}$  at  $P_i^{s}$ , were calculated from the volume-explicit virial equation truncated after the second term, and second virial coefficients estimated by the method of Hayden and O'Connell (*10*). The liquid molar volumes  $v_i^{L}$  were calculated from the modified Rackett equation (*11*). Standard deviations in the measured quantities were the same as those used by Prausnitz et al. (*8*):  $\sigma_P = 1.0$  torr for pressure;  $\sigma_T = 0.05$  K for temperature;  $\sigma_x = 0.001$  for liquid mole fraction;  $\sigma_v = 0.003$  for vapor mole fraction.

A set of the energy parameters from mutual solubilities were obtained by solving eq 6 with a Newton-Raphson iterative

$$(\gamma_i x_i)^{\mathrm{I}} = (\gamma_i x_i)^{\mathrm{II}} \tag{6}$$

method where I and II represent equilibrium phases. Table VII shows the binary calculated results. The experimental liquid-liquid equilibria of the acetonitrile-benzene-cyclohexane system at 298.15 and 318.15 K were well predicted by the extended UNIQUAC equation with the binary parameters listed in Table VII. However, this is not the case for the acetonitrile-acetone-cyclohexane system as shown in Figure 2. So the experimental tie-line data of the acetonitrile-acetone-cy-

Table VI. Tie-Line Data for Acetonitrile (1)-Cyclohexane (2)-Acetone (3)-Benzene (4) at 318.15 K

expt		phase I, m	easd/calcd			phase II, n	neasd/calcd		
no.	<i>x</i> <sub>1</sub>	$x_2$	<b>x</b> 3	x4	<i>x</i> <sub>1</sub>	<i>x</i> <sub>2</sub>	<i>x</i> 3	<i>x</i> <sub>4</sub>	
			M1 (0.254	3 Acetone-0.74	457 Benzene)			······································	
1	0.8266	0.1359	0.0142	0.0233	0.1175	0.8463	0.0028	0.0334	
	0.8279	0.1354	0.0136	0.0231	0.1187	0.8442	0.0035	0.0336	
2	0.7923	0.1504	0.0209	0.0364	0.1343	0.8060	0.0073	0.0524	
	0.7895	0.1518	0.0219	0.0368	0.1353	0.8064	0.0062	0.0520	
3	0.7487	0.1737	0.0273	0.0503	0.1570	0.7627	0.0111	0.0692	
	0.7513	0.1692	0.0291	0.0504	0.1527	0.7688	0.0092	0.0692	
4	0.6721	0.2107	0.0397	0.0775	0.1971	0.6824	0.0187	0.1018	
	0.6680	0.2122	0.0413	0.0785	0.1963	0.6858	0.0168	0.1010	
5	0.6161	0.2564	0.0399	0.0876	0.2599	0.6095	0.0238	0.1068	
	0.6444	0.2258	0.0435	0.0864	0.2099	0.6619	0.0190	0.1090	
			M2 (0.500	7 Acetone-0.49	93 Benzene)				
6	0.8236	0.1316	0.0296	0.0152	0.1104	0.8582	0.0082	0.0232	
	0.8167	0.1377	0.0299	0.0157	0.1143	0.8551	0.0078	0.0227	
7	0.7855	0.1489	0.0412	0.0244	0.1270	0.8234	0.0143	0.0353	
	0.7796	0.1528	0.0428	0.0248	0.1267	0.8259	0.0124	0.0350	
8	0.7480	0.1630	0.0561	0.0329	0.1409	0.7924	0.0207	0.0460	
	0.7387	0.1705	0.0575	0.0333	0.1404	0.7951	0.0186	0.0458	
9	0.6573	0.2129	0.0779	0.0519	0.1867	0.7081	0.0384	0.0668	
	0.6538	0.2129	0.0813	0.0519	0.1747	0.7246	0.0334	0.0673	
			M3 (0.752	2 Acetone-0.24	78 Benzene)				
10	0.8124	0.1374	0.0424	0.0080	0.1053	0.8708	0.0126	0.0113	
	0.8102	0.1384	0.0435	0.0079	0.1096	0.8674	0.0116	0.0114	
11	0.7745	0.1500	0.0634	0.0121	0.1172	0.8443	0.0211	0.0174	
	0.7683	0.1546	0.0649	0.0122	0.1198	0.8436	0.0193	0.0173	
12	0.7348	0.1663	0.0824	0.0165	0.1321	0.8139	0.0308	0.0232	
	0.7269	0.1719	0.0844	0.0167	0.1309	0.8181	0.0279	0.0231	
13	0.6419	0.2180	0.1137	0.0264	0.1810	0.7321	0.0528	0.0341	
	0.6463	0.2112	0.1161	0.0263	0.1581	0.7597	0.0478	0.0345	
14	0.5769	0.2637	0.1275	0.0319	0.2116	0.6788	0.0708	0.0388	
	0.5962	0.2392	0.1332	0.0314	0.1768	0.7211	0.0625	0.0396	
				Mean Deviatio	on				
	0.0074	0.0070	0.0020	0.0003	0.0099	0.0119	0.0027	0.0004	
			Root-	Mean-Square I	Deviation				
	0.0103	0.0112	0.0024	0.0004	0.0178	0.0201	0.0034	0.0007	

Table VII. Binary Parameters and	l Root-Mean-Square Deviations
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	no, of data		parame	ters, K	root	-mean-squa	re deviatio	ns
system (1-2)	points	temp, K	<i>a</i> <sub>12</sub>	<b>a</b> <sub>21</sub>	$\delta P$ , torr	δΤ, Κ	$10^3\delta x$	$10^3 \delta y$
acetonitrile-acetone	10	318.15	120.93	-61.63	0.42	0.01	0.2	1.5
acetonitrile-benzene	45	293.15	37.28	251.01	0.76	0.01	0.6	4.3
acetonitrile-benzene	11	318.15	-8.32	304.46	1.11	0.03	0.8	6.9
acetone-benzene	11	298.15	-104.33	217.38	0.39	0.00	0.2	1.8
acetone-benzene	11	318.15	-110.17	216.56	0.47	0.01	0.2	1.3
acetone-cyclohexane	12	298.15	135.32	387.69	1.60	0.00	0.4	7.7
acetone-cyclohexane	9	318.15	77.94	415.11	1.06	0.05	1.5	6.0
benzene-cyclohexane	7	313.14	18.60	103.59	0.30	0.01	1.9	
acetonitrile-cyclohexane	MSª	298.15	432.82	948.65				
acetonitrile-cyclohexane	MS	418.15	360.71	866.91				

<sup>a</sup> MS = mutual solubility data.

Table VIII. Parameters Obtained from Separate Fitting ofTie-Line Data for Acetonitrile (1)-Acetone (2)-Cyclohexane(3)

		parame	eters, K		
temp, K	a <sub>12</sub>	a <sub>21</sub>	a <sub>23</sub>	a <sub>32</sub>	F, %
298.15	-74.82	28.05	133.07	391.07	0.23
318.15	-567.40	-60.58	121.31	-129.79	0.23

clohexane system at 298.15 and 318.15 K were correlated by means of the extended UNIQUAC equation. In correlating type I ternary experimental data sets, the number of adjustable binary parameters is four, because the two parameters for a partially miscible binary system are independently obtained from mutual solubility data. Each set of specific parameters were obtained for the corresponding data set by using a computer program similar to that developed by Sørensen et al. (12). The program gives the set of parameters that minimizes the objective function defined as

$$F = 100 \left[ \sum_{k} \min \sum_{l} \sum_{j} (x_{ijk} - \hat{x}_{ijk})^{2} / 6M \right]^{1/2}$$
(7)

$$i = 1, 2, 3; j = I, II; k = 1, ..., M$$

where min indicates minimum values, M is the number of experimental points, and  $\hat{x}$  is the calculated mole fraction. Table VIII shows the parameters obtained in fitting the ternary tie-line data. To calculate the quaternary liquid-liquid equilibrium of the acetonitrile-cyclohexane-acetone-benzene system, the binary parameters for the acetonitrile-acetone and acetone-cyclohexane systems were taken from Table VIII and those for the other systems were obtained from Table VII. The calculated

values are compared with the measured results in Tables V and VI. Agreement may be considered good.

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## Glossary

a <sub>ii</sub>	extended UNIQUAC binary interaction parameter related to $\tau_{\pi}$
F	objective function
Ρ	total pressure
P, <sup>s</sup>	vapor pressure of pure component /
$\boldsymbol{q}_i$	molecular geometric area parameter of pure com- ponent <i>i</i>
$q_i^{\bullet}$	correction factor of interaction of pure component
<b>r</b> <sub>i</sub>	molecular volume parameter of pure component /
R	gas constant
Τ	absolute temperature
$v_i^{\perp}$	molar liquid volume of pure component i
<b>x</b> i	liquid-phase mole fraction of component i
Y <sub>1</sub>	vapor-phase mole fraction of component i
Ζ	lattice coordination number, here equal to 10
Greek Let	ters

- activity coefficient of component i  $\gamma_i$
- $\theta_i$ area fraction of component /
- standard deviations in pressure and temperature  $\sigma_P, \sigma_T$

- standard deviations in liquid and vapor mole fractions  $\sigma_x, \sigma_v$ extended UNIQUAC binary parameter defined as  $au_{ij}$  $\exp(-a_{\mu}/T)$
- $\phi_{I}$ fugacity coefficient of component /
- $\phi_i^{s}$ fugacity coefficient of pure component / at its saturation pressure and system temperature
- $\Phi_i$ segment fraction of component i

Registry No. Acetonitrile, 75-05-8; cyclohexane, 110-82-7; acetone, 67-64-1: benzene, 71-43-2.

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# Standard Potential of the Ag/AgCl Electrode in 50 wt % 2-Methoxyethanol-Water Solvent from 5 to 45 °C

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Electromotive force measurements of cells of the type Pt,H<sub>2</sub>|HCl(m) in 2-methoxyethanol + water AgCl,Ag at nine temperatures ranging from 5 to 45 °C were used to derive the standard emf of the cells in 50 wt %2-methoxyethanol (CH<sub>3</sub>O-CH<sub>2</sub>CH<sub>2</sub>OH, methyl cellosolve). The molality of the acid used in the cell ranged from 0.01 to 0.10 mol kg<sup>-1</sup>. The extended terms of the Debye-Hückel equation were used to obtain the standard emf. The standard emf of the cell varied with temperature (7, K) according to the equation  $E_m^{\circ}$  =  $0.02328 + (2.076 \times 10^{-3})T - (5.167 \times 10^{-6})T^2$  with a standard deviation to the fit of the polynomial s = 0.26mV.

## Introduction

The standard potential of the Ag/AgCl electrode has been studied in a variety of alcohol/water media (1-17).

Very little has been done with 2-methoxyethanol-water solvents. In 1970 Thun, Staples, and Bates (18) studied an 80 wt % mixture over a temperature range from 10 to 50 °C. In 1971 Sadek, Tadros, and El-Harakany (17) published their results with nine mixtures ranging from 0 to 80 wt % at temperatures from 25 to 45 °C. Sadek's calculated E° for the 80 wt % composition differ from Thun's results by more than 13 mV at 25 °C. Such discrepancies were the basis for our decision to study this solvent at a 50 wt % composition and extend the range of temperatures from 5 to 45 °C, using the cell

 $Pt,H_2(g,1 atm)|HCl(m)$ 

in 50 wt % methoxyethanol-water AgCl, Ag

where m represents the molality (moles of HCI per 1 kg of water plus 2-methoxyethanol).

### **Experimental Procedures**

Spectral grade 2-methoxyethanol was obtained from Aldrich